

	Declaration of Conformity	Date of issue 07.06.2024 v3
Nordisk SelvForsyning		Pouch, rustik, med tappehane

Nordisk SelvForsyning Tingvejen 15 DK-7160 Tørring T: +45 20 86 53 39 - info@nordiskselvforsyning.dk www.nordiskselvforsyning.com

General product information: Liquid food packaging with fitment (tap)

Product name: Nordisk SelvForsyning rustik pouch, 1,5 & 3,0 liter

European food contact legislation

With this Declaration of Conformity, Nordisk SelvForsyning certifies the compliance of the above product with the applicable requirements and amendments of the European Union (EU) Regulations:

- **(EC) no. 1935/2004** on materials and articles intended to come into contact with food, the framework regulation.

- **(EC) no. 2023/2006** on good manufacturing practice for materials and articles intended to come into contact with food, the GMP regulation.

European Regulation on Plastics

Nordisk SelvForsyning certifies that the products referred to in this Declaration of Conformity comply with the applicable requirements of Regulation **(EC) no. 10/2011** for plastic materials and objects, as amended to date.

More specifically, the company's products are manufactured with monomers, other starting substances and additives, which are included in the EU list of approved substances of the regulation (Article 5).

The suppliers of the raw materials have confirmed the compliance of their products with the requirements and amendments of the Plastics Regulation. Thus it follows that every substance intentionally added to the layers of plastic material, which is not subject to the list in Annex I, but also every intermediate product or product of reaction and decomposition, complies with the relevant regulation.

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Product name	Composition-Material	Suitable for
Nordisk Selvforsyning Pouch	Structure: Multilayer film 12PET/ 12PETMET/150PE The content is in touch with inner PE film Butterfly Tap: PE 100% Gland (Spout): PE 100%	All liquid food and beverages
Food Simulants	Duration	Temperature
A (ethanol 10% v/v)	10 days	40°C
B (acetic acid 3% w/v)	10 days	40°C
D1 (ethanol 50% w/v)	10 days	40°C
D2 (vegetable oil)	10 days	40°C
Ethanol 95%	10 days	40°C

CERTIFICATION OF MATERIAL USED AS FUNCTIONAL BARRIER	SPECIAL LIMITATION (IF ANY)	REMARKS
-	-	-

TEMPERATURE AT WHICH CONTACT IS ALLOWED
Any long-term storage at ambient temperature or below, including packaging under hot filling conditions up to 85°C. Also, the packaging is suitable for the freezing process (up to -20 °C)

The migration value is expressed by applying a ratio of food contact surface to food quantity, 6 dm² per kg of food (Article 17 (2)).

The monomers/additives, used in the multilayer plastic film are subject to the list of Annexes I and II of Regulation (EC) 10/2011, with Special Migration Limits (SML) defined by the legislation. All the components used in the products have been determined by the approved suppliers and comply with the restrictions, determined by the European Commission. Based on the Declarations of the approved suppliers as well as the sample tests, in externally accredited laboratories, Nordisk Selvforsyning declares that the Specific Migration of Primary Aromatic Amines (PAA) - the result is declared as aniline - in its

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products, complies with the limitations referred to in Annex II of amendment 2020/1245 of Regulation (EC) 10/2011.

According to the above data, the sample complies with the limits set by Regulation (EU) 10/2011 for:

- The specific migration of Primary Aromatic Amines
- The specific migration of Metals

Food Simulant	Duration	Temperature
B (acetic acid 3% w/v)	10 days	60 °C

Printing inks

According to the suppliers' certifications, the printing inks are produced in accordance with the "EuPIA Guideline on Printing Inks applied to the non-food surface of food packaging materials and articles" and the "Good Manufacturing Practices for the production of Packaging Inks formulated for the non -food surfaces of food packaging materials and articles intended to come in contact with food". The printing of the products is always done on the side that does not come into contact with the packaged food. The printing inks used meet the requirements of Article 3 of Regulation (EC) No. 1935/2004 (Annex to Regulation (EC) No. 2023/2006).

Adhesive

It is confirmed by the suppliers that the composition of the adhesive used complies with the requirements of FDA 175.105 for indirect contact with food and its raw materials are contained in XXVIII of the BfR for polyurethane crosslinks, as an adhesive layer food contact material. Finally, the substances contained in the composition of the glue used comply with regulation (EU) no. 10/2011 and its production has been made in accordance with the requirements of regulation (EU) no. 2023/2006.

Heavy Metals

With this statement we declare, that according to the suppliers' statements, the concentration of heavy metals in the raw materials is below the limits defined in the European Directive 94/62/EC, the CONEG regulation and 10/2011.

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Phthalates free

The multilayer material used does not contain Phthalates DEHP, DBP, BBP, DINP, DIDP, DNOP, DIBP, DCHP, DEP, DMP according to Ord. 19/2007/EU

Functional Barrier

The products referred to in this statement do not contain a functional barrier, as defined in Article 3 (d) of the European Regulation No. 450/2009 on active materials and objects that are to come into contact with food and Article 3 (15) of the European Regulation 10/2011 on Plastic materials and objects that are going to come into contact with food.

The above statement is also based on corresponding certificates for food contact from our suppliers of raw and auxiliary materials

Please note that it is the responsibility of both the producer of the film and the producer of the final product towards the consumer to ensure that the final goods follow the respective legislations

Each product has its own characteristics and specifications.

That's why before you start, we strongly recommend that you carry out your own tests to check how your product reacts with our packaging.

Issued on June 2024

Η εταιρεία μας είναι πιστοποιημένη με ISO 9001:2015 και ISO 22000:2005 (HACCP)

Δ: Ησιόδου 9 θέση Μπότα, ΒΙ.ΠΕ Κορωπίου

T: 210 66 59 159

F: 210 66 41 660

e-mail: sales@aegeasflexo.gr

site: www.aegeasflexo.gr